

INSTALLATION INSTRUCTIONS

1. DETERMINE BRACKET LOCATION MAKING SURE BOTTOM HOLES WILL NOT INTERFERE WITH 3" CHANNEL CROSS MEMBERS IN DUMP BODY OR THAT SPARE TIRE WILL NOT INTERFERE WITH FENDERS.

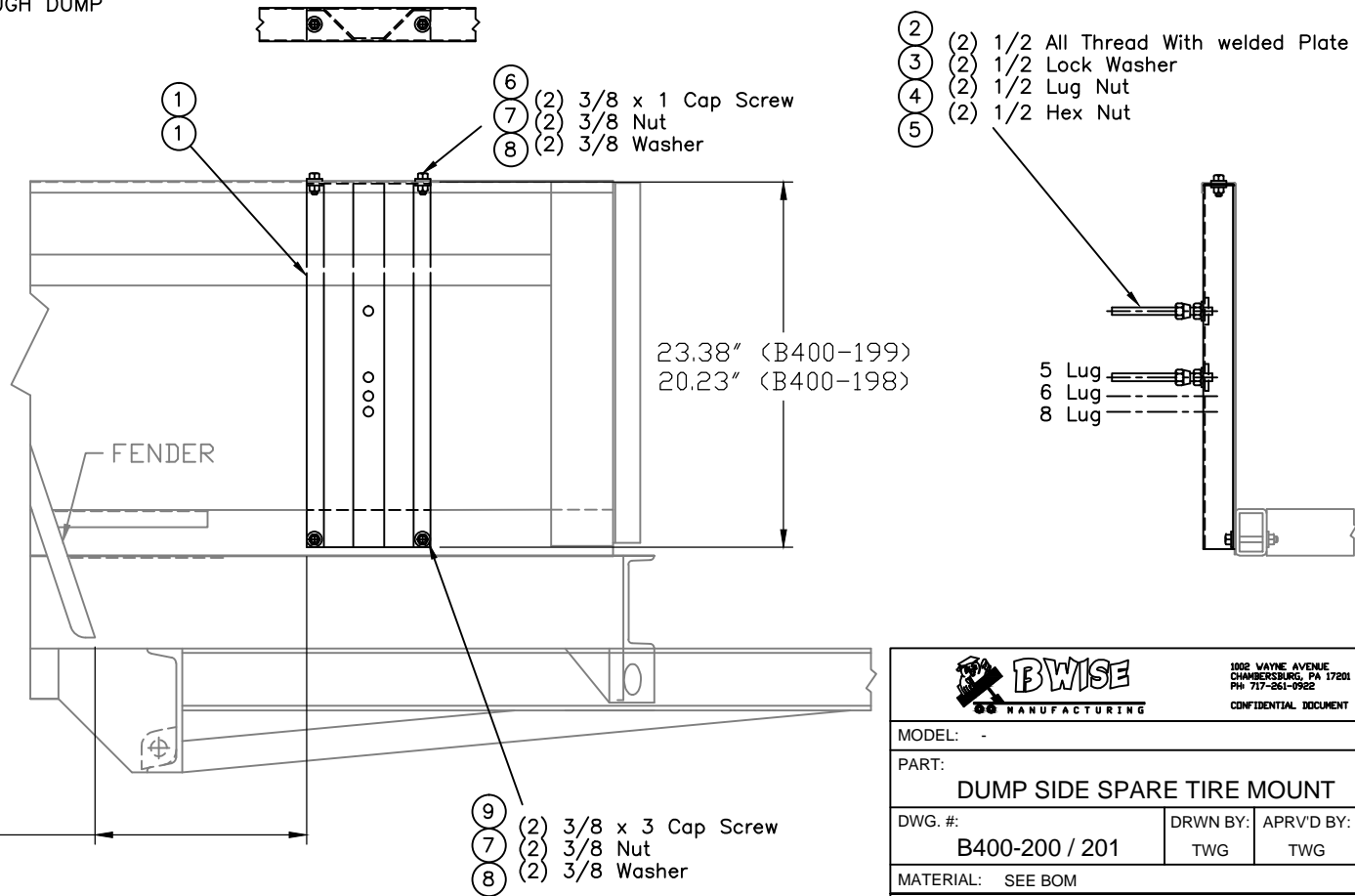
2. LAYOFF HOLES FROM POSITIONED BRACKET AND DRILL (4) @ 7/16" THROUGH.

3. MAKE SURE RIM STUDS ARE LOCATED ON BRACKET BEFORE BOLTING TO TRAILER. TOP STUD IS COMMON TO ALL RIMS WITH THE BOTTOM 3 HOLES DESIGNATED FOR 5,6, & 8 HOLE RIMS AS SHOWN. DETERMINE RIM PATTERN AND TIGHTEN LOCK NUTS.

4. MOUNT BRACKET WITH (2) 3/8 X 1 BOLTS, WASHERS, & NUTS AT TOP OF PANEL AND (2) 3/8 X 3 BOLTS, WASHERS, & NUTS THROUGH DUMP BODY TUBING.

ITEM	DESCRIPTION	QTY	PART NO.
1	BRACKET WELDMENT,23.38 LG(FOR B400-200)	1	400-198
1	BRACKET WELDMENT,20.23 LG(FOR B400-201)	1	400-199
2	STUD WELDMENT	2	400-127
3	.50 LOCKWASHER	2	T800309
4	LUG NUT	2	102-091
5	.50 NUT	2	102-015
6	.38 x 1.00 CAP SCREW	2	T800526
7	.38 NYLOCK NUT	4	T800112
8	.38 FLAT WASHER	4	T800303
9	.38 x 3.00 CAP SCREW	2	T800544

REVISIONS			
NO.	DATE	BY	DESCRIPTION



BE SURE SPARE TIRE DOESN'T INTERFERE WITH FENDER BEFORE DRILLING

BWISE MANUFACTURING		1002 WAYNE AVENUE CHAMBERSBURG, PA 17201 PH 717-261-0922 CONFIDENTIAL DOCUMENT	
MODEL: -			
PART: DUMP SIDE SPARE TIRE MOUNT			
DWG. #: B400-200 / 201	DRWN BY: TWG	APR/V D BY: TWG	DATE: 05/30/17
MATERIAL: SEE BOM			
TOLERANCES: $\pm .005$ " $\pm 1/16$ " $\pm .005$ "			
SCALE: NTS	SHEET: 1 OF 1	SIZE: A	REVISION: 0